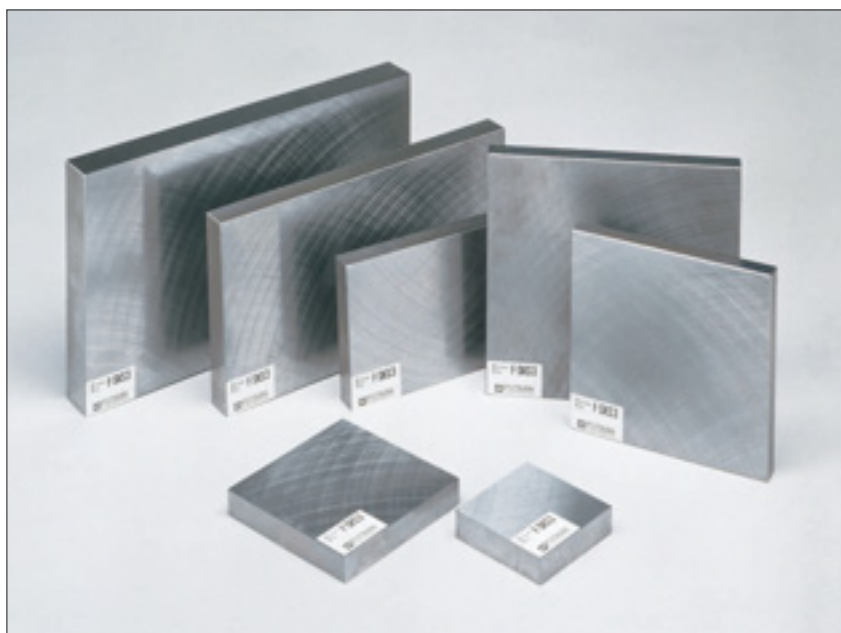
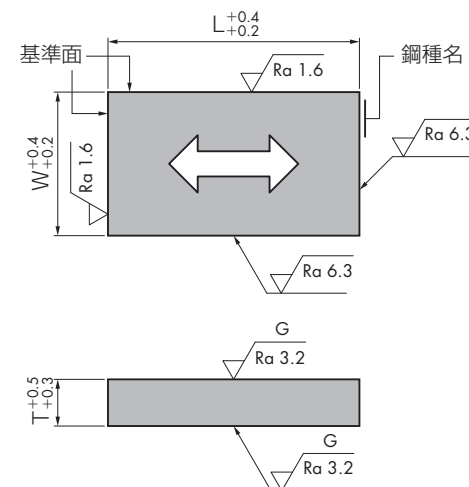


(JIS SKS3 相当)



精度規格



注) 素材の圧延方向が矢印の方向になるように材料取りがしてあります。

- 厚さ (T) の均一度……100mm につき 0.008
- T の両面の平面度 (100mm につき)

T	L	
	300 以下	300 を超え 500 以下
8 以上 10 以下	0.030	0.050
10 を超え 20 以下	0.020	0.030
20 を超え 40 以下	0.012	0.020
40 を超え 70 以下	0.010	0.015

- 基準面の直角度……100mm につき 0.008

アプリケーション (オプション)

T の寸法許容差を下表のように変更できます。

T 寸法許容差変更記号	T の寸法許容差	適用サイズ	価格	納期
AP	±0.05	規格表に掲載しているサイズ	規格品と同額	翌日または翌々日* AP、AP1、AP2、AP3を指示しない場合は4ページ参照
AP1	0 ~ +0.1			
AP2	+0.1 ~ +0.2			
AP3	+0.2 ~ +0.3			

*アプリケーション品の納期は製品サイズによって 3 日目の発送となる場合があります。

特 長

- 油焼入れタイプの汎用的な合金工具鋼です。
- 球状化焼なましを適切に施しており、被削性、焼入性などが良好です。
- 炭素工具鋼 (SK3) より焼入性 (深焼き性) がよく、より安定的な焼入焼戻し処理が行えます。

硬 さ

納入時 217HB 以下
焼入焼戻し後 60 ~ 62HRC

テクニカルデータ

185 ~ 189 ページをご覧ください。

■規格表

幅 W	長さ L	厚さ T								
		8	10	13	15	16	20	22	25	
45	250	●	●		●					
	60	●	●	●	●	●	●	●	●	
60	80	●	●	●	●	●	●	●	●	
	500	●	●	●	●	●	●	●	●	
	600						●		●	
63	63	●	●	●	●	●	●	●	●	
	80	●	●	●	●	●	●	●	●	
80	80	●	●	●	●	●	●	●	●	
	100	●	●	●	●	●	●	●	●	
	125	●	●	●	●	●	●	●	●	
	150	●	●	●	●	●	●	●	●	
	160	●	●	●	●	●	●	●	●	
	180	●	●	●	●	●	●	●	●	
	200	●	●	●	●	●	●	●	●	
	210	●	●	●	●	●	●	●	●	
	250	●	●	●	●	●	●	●	●	
	300	●	●	●	●	●	●	●	●	
	500	●	●	●	●	●	●	●	●	
	600						●		●	
	100	100	●	●	●	●	●	●	●	●
		125	●	●	●	●	●	●	●	●
150		●	●	●	●	●	●	●	●	
160		●	●	●	●	●	●	●	●	
180		●	●	●	●	●	●	●	●	
200		●	●	●	●	●	●	●	●	
210		●	●	●	●	●	●	●	●	
250		●	●	●	●	●	●	●	●	
300		●	●	●	●	●	●	●	●	
350		●	●	●	●	●	●	●	●	
125	125	●	●	●	●	●	●	●	●	
	150	●	●	●	●	●	●	●	●	
	160	●	●	●	●	●	●	●	●	
	180	●	●	●	●	●	●	●	●	
	200	●	●	●	●	●	●	●	●	
	210	●	●	●	●	●	●	●	●	
	250	●	●	●	●	●	●	●	●	
	300	●	●	●	●	●	●	●	●	
350	●	●	●	●	●	●	●	●		
400	●	●	●	●	●	●	●	●		

厚さ T								幅 W	長さ L	
28	30	35	40	50	60	70				
								45	250	
●	●	●	●	●	●				60	
●	●	●	●	●	●			60	80	
●	●	●	●	●	●				500	
	●	●	●	●	●				600	
●	●	●	●	●	●			63	63	
●	●	●	●	●	●				80	
●	●	●	●	●	●	●		80	80	
●	●	●	●	●	●	●	●		100	
●	●	●	●	●	●	●	●		125	
●	●	●	●	●	●	●	●		150	
●	●	●	●	●	●	●	●		160	
●	●	●	●	●	●	●	●		180	
●	●	●	●	●	●	●	●		200	
●	●	●	●	●	●	●	●		210	
●	●	●	●	●	●	●	●		250	
●	●	●	●	●	●	●	●		300	
●	●	●	●	●	●	●	●		500	
	●	●	●	●	●	●	●		600	
●	●	●	●	●	●	●	●		100	100
●	●	●	●	●	●	●	●			125
●	●	●	●	●	●	●	●	150		
●	●	●	●	●	●	●	●	160		
●	●	●	●	●	●	●	●	180		
●	●	●	●	●	●	●	●	200		
●	●	●	●	●	●	●	●	210		
●	●	●	●	●	●	●	●	250		
●	●	●	●	●	●	●	●	300		
●	●	●	●	●	●	●	●	350		
●	●	●	●	●	●	●	●	400		
●	●	●	●	●	●	●	●	500		
●	●	●	●	●	●	●	●	600		
●	●	●	●	●	●	●	●	125	125	
●	●	●	●	●	●	●	●		150	
●	●	●	●	●	●	●	●		160	
●	●	●	●	●	●	●	●		180	
●	●	●	●	●	●	●	●		200	
●	●	●	●	●	●	●	●		210	
●	●	●	●	●	●	●	●		250	
●	●	●	●	●	●	●	●		300	
●	●	●	●	●	●	●	●	350		
●	●	●	●	●	●	●	●	400		

F-SKS3

F-SKS3

注文方法

PP-SKS

60×80×10

N<T寸法許容差変更記号>

5

鋼種

W L T

変更の場合のみ指示。詳細は22ページ参照

枚数

■規格表

幅 W	長さ L	厚さT							
		8	10	13	15	16	20	22	25
125	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600								●
150	150	●	●	●	●	●	●	●	●
	180	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
160	160	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
180	180	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
200	200	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600						●	●	●

厚さT								幅 W	長さ L
28	30	35	40	50	60	70			
●	●	●	●	●	●	●		125	450
●	●	●	●	●	●	●			500
●	●	●	●	●	●	●			600
●	●	●	●	●	●	●		150	150
●	●	●	●	●	●	●			180
●	●	●	●	●	●	●			200
●	●	●	●	●	●	●			210
●	●	●	●	●	●	●			250
●	●	●	●	●	●	●			300
●	●	●	●	●	●	●			350
●	●	●	●	●	●	●			400
●	●	●	●	●	●	●			450
●	●	●	●	●	●	●			500
●	●	●	●	●	●	●		600	
●	●	●	●	●	●	●		160	160
●	●	●	●	●	●	●			200
●	●	●	●	●	●	●			250
●	●	●	●	●	●	●			300
●	●	●	●	●	●	●			350
●	●	●	●	●	●	●			400
●	●	●	●	●	●	●			450
●	●	●	●	●	●	●			500
●	●	●	●	●	●	●		600	
●	●	●	●	●	●	●		180	180
●	●	●	●	●	●	●			200
●	●	●	●	●	●	●			210
●	●	●	●	●	●	●			250
●	●	●	●	●	●	●			300
●	●	●	●	●	●	●			350
●	●	●	●	●	●	●			400
●	●	●	●	●	●	●			450
●	●	●	●	●	●	●		500	
●	●	●	●	●	●	●		600	
●	●	●	●	●	●	●		200	200
●	●	●	●	●	●	●			250
●	●	●	●	●	●	●			300
●	●	●	●	●	●	●			350
●	●	●	●	●	●	●			400
●	●	●	●	●	●	●			450
●	●	●	●	●	●	●			500
●	●	●	●	●	●	●			600

F-SKS3

F-SKS3

注文方法

PP-SKS

150×200×20

N<T寸法許容差変更記号>

5

鋼種

W L T

変更の場合のみ指示。詳細は22ページ参照

枚数

■規格表

幅 W	長さ L	厚さT							
		8	10	13	15	16	20	22	25
210	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
250	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	315	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
300	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600						●	●	●
350	350						●	●	●
	400						●	●	●
	450						●	●	●
	500						●	●	●
	600						●	●	●
400	400						●	●	●
	450						●	●	●
	500						●	●	●
	600						●	●	●

厚さT								幅 W	長さ L
28	30	35	40	50	60	70			
●	●	●	●	●	●	●		210	210
●	●	●	●	●	●	●			250
●	●	●	●	●	●	●			300
●	●	●	●	●	●	●			350
●	●	●	●	●	●	●			400
●	●	●	●	●	●	●			450
●	●	●	●	●	●	●			500
●	●	●	●	●	●	●		250	250
●	●	●	●	●	●	●			300
●	●	●	●	●	●	●			315
●	●	●	●	●	●	●			350
●	●	●	●	●	●	●			400
●	●	●	●	●	●	●			450
●	●	●	●	●	●	●			500
●	●	●	●	●	●	●		600	
●	●	●	●	●	●	●		300	300
●	●	●	●	●	●	●			350
●	●	●	●	●	●	●			400
●	●	●	●	●	●	●			450
●	●	●	●	●	●	●			500
●	●	●	●	●	●	●			600
●	●	●	●	●	●	●		350	350
●	●	●	●	●	●	●			400
●	●	●	●	●	●	●			450
●	●	●	●	●	●	●			500
●	●	●	●	●	●	●			600
●	●	●	●	●	●	●		400	400
●	●	●	●	●	●	●			450
●	●	●	●	●	●	●			500
●	●	●	●	●	●	●			600

F-SKS3

F-SKS3

注文方法

PP-SKS 250×300×25 N<T寸法許容差変更記号> 5

鋼種 W L T 変更の場合のみ指示。詳細は22ページ参照 枚数