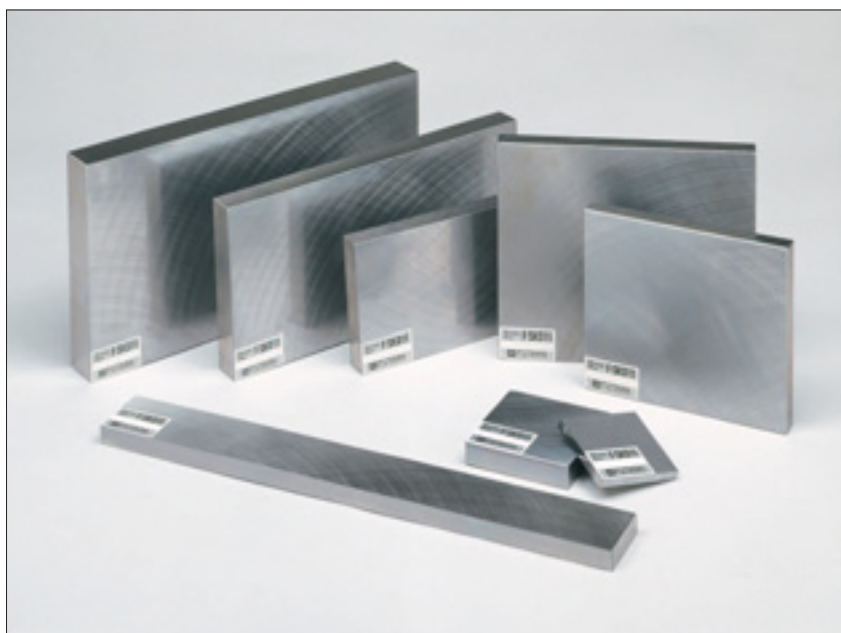
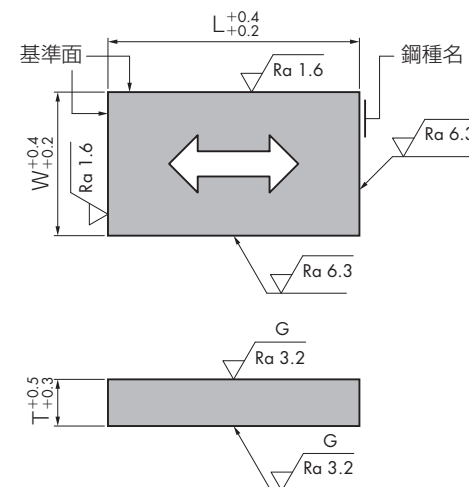


(JIS SKD11 相当)



精度規格



注) 素材の圧延方向が矢印の方向になるように材料取りがしてあります。

特 長

- 汎用性が高いダイス鋼です。
- 空気焼入れ（衝風焼入れ）が可能で、焼入焼戻しひずみが比較的小さく、安定した熱処理が行えます。
- 耐摩耗性が優れています。  
※ダイス鋼の中でも、高い耐摩耗性を有しており、SKD12、ARK1、8Cr系ダイス鋼よりも勝ります。
- ワイヤ放電加工性が良好な鋼です。

硬 さ

納入時 248HB 以下  
焼入焼戻し後 58 ~ 63HRC

テクニカルデータ

190 ~ 195 ページをご覧ください。

- 厚さ (T) の均一度……100mm につき 0.008
- T の両面の平面度 (100mm につき)

T	L	
	300 以下	300 を超え 600 以下
10	0.030	0.050
10 を超え 20 以下	0.020	0.030
20 を超え 40 以下	0.012	0.020
40 を超え 70 以下	0.010	0.015

- 基準面の直角度……100mm につき 0.008

アプリケーション (オプション)

T の寸法許容差を下表のように変更できます。

T寸法許容差変更記号	Tの寸法許容差	適用サイズ	価格	納期
AP	±0.05	規格表に掲載しているサイズ	規格品と同額	翌日または翌々日* AP、AP1、AP2、AP3を指示しない場合は4ページ参照
AP1	0 ~ +0.1			
AP2	+0.1 ~ +0.2			
AP3	+0.2 ~ +0.3			

\*アプリケーション品の納期は製品サイズによって3日目の発送となる場合があります。

■規格表

幅 W	長さ L	厚さ T							
		10	13	15	16	20	22	25	28
60	60	●	●	●	●	●	●	●	●
	80	●	●	●	●	●	●	●	●
	100	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600	●	●	●	●	●	●	●	●
63	63	●	●	●	●	●	●	●	●
	80	●	●	●	●	●	●	●	●
80	80	●	●	●	●	●	●	●	●
	100	●	●	●	●	●	●	●	●
	125	●	●	●	●	●	●	●	●
	150	●	●	●	●	●	●	●	●
	160	●	●	●	●	●	●	●	●
	180	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600	●	●	●	●	●	●	●	●
	100	100	●	●	●	●	●	●	●
125		●	●	●	●	●	●	●	●
150		●	●	●	●	●	●	●	●
160		●	●	●	●	●	●	●	●
180		●	●	●	●	●	●	●	●
200		●	●	●	●	●	●	●	●
210		●	●	●	●	●	●	●	●
250		●	●	●	●	●	●	●	●
300		●	●	●	●	●	●	●	●
350		●	●	●	●	●	●	●	●
125	125	●	●	●	●	●	●	●	●
	150	●	●	●	●	●	●	●	●
	160	●	●	●	●	●	●	●	●
	180	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●

厚さ T								幅 W	長さ L
30	35	40	50	60	70				
●	●	●	●	●				60	60
●	●	●	●	●					80
●	●	●	●	●					100
●	●	●	●	●					500
●	●	●	●	●					600
●	●	●	●	●				63	63
●	●	●	●	●					80
●	●	●	●	●	●			80	80
●	●	●	●	●	●				100
●	●	●	●	●	●				125
●	●	●	●	●	●				150
●	●	●	●	●	●				160
●	●	●	●	●	●				180
●	●	●	●	●	●				200
●	●	●	●	●	●				210
●	●	●	●	●	●				250
●	●	●	●	●	●				300
●	●	●	●	●	●				500
●	●	●	●	●	●				600
●	●	●	●	●	●				100
●	●	●	●	●	●			125	
●	●	●	●	●	●			150	
●	●	●	●	●	●			160	
●	●	●	●	●	●			180	
●	●	●	●	●	●			200	
●	●	●	●	●	●			210	
●	●	●	●	●	●			250	
●	●	●	●	●	●			300	
●	●	●	●	●	●			350	
●	●	●	●	●	●			400	
●	●	●	●	●	●			500	
●	●	●	●	●	●			600	
●	●	●	●	●	●			125	125
●	●	●	●	●	●				150
●	●	●	●	●	●				160
●	●	●	●	●	●				180
●	●	●	●	●	●				200
●	●	●	●	●	●				210
●	●	●	●	●	●				250
●	●	●	●	●	●				300

F-SKD11

F-SKD11

注文方法

PP-SKD

60×80×10

N<T寸法許容差変更記号>

5

鋼種

W L T

変更の場合のみ指示。詳細は22ページ参照

枚数

■規格表

幅 W	長さ L	厚さ T							
		10	13	15	16	20	22	25	28
125	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600	●	●	●	●	●	●	●	●
150	150	●	●	●	●	●	●	●	●
	180	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
160	160	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600	●	●	●	●	●	●	●	●
	180	180	●	●	●	●	●	●	●
200		●	●	●	●	●	●	●	●
210		●	●	●	●	●	●	●	●
250		●	●	●	●	●	●	●	●
300		●	●	●	●	●	●	●	●
350		●	●	●	●	●	●	●	●
400		●	●	●	●	●	●	●	●
450		●	●	●	●	●	●	●	●
500		●	●	●	●	●	●	●	●
600		●	●	●	●	●	●	●	●
200	200	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600	●	●	●	●	●	●	●	●

厚さ T								幅 W	長さ L
30	35	40	50	60	70				
●	●	●	●	●	●			125	450
●	●	●	●	●	●				500
●	●	●	●	●	●				600
●	●	●	●	●	●			150	150
●	●	●	●	●	●				180
●	●	●	●	●	●				200
●	●	●	●	●	●				210
●	●	●	●	●	●				250
●	●	●	●	●	●				300
●	●	●	●	●	●				350
●	●	●	●	●	●				400
●	●	●	●	●	●				450
●	●	●	●	●	●				500
●	●	●	●	●	●			600	
●	●	●	●	●	●			160	160
●	●	●	●	●	●				200
●	●	●	●	●	●				250
●	●	●	●	●	●				300
●	●	●	●	●	●				350
●	●	●	●	●	●				400
●	●	●	●	●	●				450
●	●	●	●	●	●				500
●	●	●	●	●	●				600
●	●	●	●	●	●				600
●	●	●	●	●	●			180	180
●	●	●	●	●	●				200
●	●	●	●	●	●				210
●	●	●	●	●	●				250
●	●	●	●	●	●				300
●	●	●	●	●	●				350
●	●	●	●	●	●				400
●	●	●	●	●	●				450
●	●	●	●	●	●				500
●	●	●	●	●	●				600
●	●	●	●	●	●			200	200
●	●	●	●	●	●				250
●	●	●	●	●	●				300
●	●	●	●	●	●				350
●	●	●	●	●	●				400
●	●	●	●	●	●				450
●	●	●	●	●	●				500
●	●	●	●	●	●				600

F I S K D 11

F I S K D 11

注文方法

PP-SKD

150×200×20

N<T寸法許容差変更記号>

5

鋼種

W L T

変更の場合のみ指示。詳細は22ページ参照

枚数

■規格表

幅 W	長さ L	厚さ T							
		10	13	15	16	20	22	25	28
210	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600	●	●	●	●	●	●	●	●
250	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	315	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600	●	●	●	●	●	●	●	●
300	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600	●	●	●	●	●	●	●	●
350	350				●	●	●	●	●
	400				●	●	●	●	●
	450				●	●	●	●	●
	500				●	●	●	●	●
	600				●	●	●	●	●
400	400				●	●	●	●	●
	450				●	●	●	●	●
	500				●	●	●	●	●
	600				●	●	●	●	●

厚さ T								幅 W	長さ L
30	35	40	50	60	70				
●	●	●	●	●	●			210	210
●	●	●	●	●	●				250
●	●	●	●	●	●				300
●	●	●	●	●	●				350
●	●	●	●	●	●				400
●	●	●	●	●	●				450
●	●	●	●	●	●				500
●	●	●	●	●	●				600
●	●	●	●	●	●			250	250
●	●	●	●	●	●				300
●	●	●	●	●	●				315
●	●	●	●	●	●				350
●	●	●	●	●	●				400
●	●	●	●	●	●				450
●	●	●	●	●	●				500
●	●	●	●	●	●				600
●	●	●	●	●	●			300	300
●	●	●	●	●	●				350
●	●	●	●	●	●				400
●	●	●	●	●	●				450
●	●	●	●	●	●				500
●	●	●	●	●	●				600
●	●	●	●	●	●			350	350
●	●	●	●	●	●				400
●	●	●	●	●	●				450
●	●	●	●	●	●				500
●	●	●	●	●	●				600
●	●	●	●	●	●			400	400
●	●	●	●	●	●				450
●	●	●	●	●	●				500
●	●	●	●	●	●				600

F I S K D 11

F I S K D 11

注文方法

PP-SKD

250×300×25

N<T寸法許容差変更記号>

5

鋼種

W L T

変更の場合のみ指示。詳細は22ページ参照

枚数