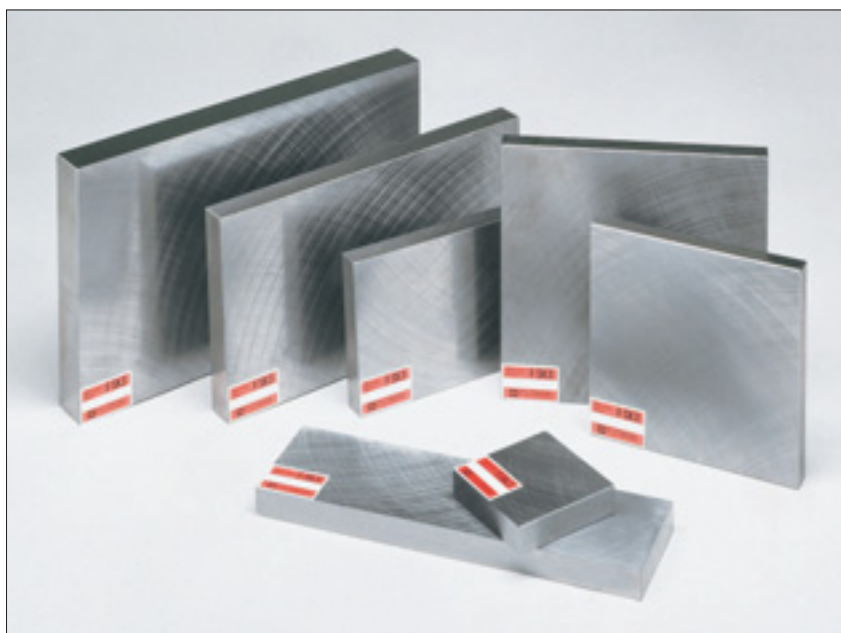
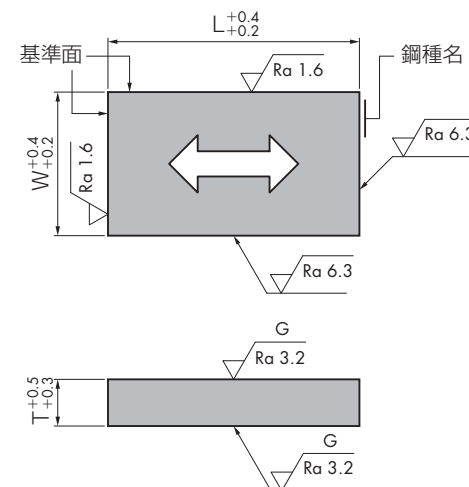


(JIS SKS93 相当)



精度規格



注) 素材の圧延方向が矢印の方向になるように材料取りがしてあります。

特長

- 油焼入れタイプの汎用的な炭素工具鋼 (JIS SKS93 相当) です。
- 球状化焼なましを適切に施しており、被削性などが良好です。
- 焼なまし状態 (納入状態) のままご使用されるケースもあります。

硬さ

納入時 212HB 以下
焼入焼戻し後 58 ~ 63HRC

テクニカルデータ

182 ~ 184 ページをご覧ください。

- 厚さ (T) の均一度…… 100mm につき 0.008
- T の両面の平面度 (100mm につき)

T	L	
	300 以下	300 を超え 500 以下
5 以上 10 以下	0.030	0.050
10 を超え 20 以下	0.020	0.030
20 を超え 40 以下	0.012	0.020
40 を超え 70 以下	0.010	0.015

- 基準面の直角度…… 100mm につき 0.008

アプリケーション (オプション)

T の寸法許容差を下表のように変更できます。

T寸法許容差変更記号	Tの寸法許容差	適用サイズ	価格	納期
AP	±0.05	規格表に掲載しているサイズ	規格品と同額	翌日または翌々日* AP、AP1、AP2、AP3を指示しない場合は4ページ参照
AP1	0 ~ +0.1			
AP2	+0.1 ~ +0.2			
AP3	+0.2 ~ +0.3			

*アプリケーション品の納期は製品サイズによって 3 日目の発送となる場合があります。

■規格表

幅 W	長さ L	厚さ T							
		5	8	10	13	15	16	20	22
30	250	●	●	●		●			
	45	●	●	●		●			
60	60	●	●	●	●	●	●	●	●
	80	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600							●	●
63	63	●	●	●	●	●	●	●	●
	80	●	●	●	●	●	●	●	●
80	80	●	●	●	●	●	●	●	●
	100	●	●	●	●	●	●	●	●
	125	●	●	●	●	●	●	●	●
	150	●	●	●	●	●	●	●	●
	160	●	●	●	●	●	●	●	●
	180	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600							●	●
100	100	●	●	●	●	●	●	●	●
	125	●	●	●	●	●	●	●	●
	150	●	●	●	●	●	●	●	●
	160	●	●	●	●	●	●	●	●
	180	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
125	125	●	●	●	●	●	●	●	●
	150	●	●	●	●	●	●	●	●
	160	●	●	●	●	●	●	●	●
	180	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
350	●	●	●	●	●	●	●	●	
400	●	●	●	●	●	●	●	●	

厚さ T								幅 W	長さ L
25	28	30	35	40	50	60	70		
								30	250
								45	250
●	●	●	●	●	●	●	●	60	60
●	●	●	●	●	●	●	●		80
●	●	●	●	●	●	●	●		500
●	●	●	●	●	●	●	●		600
●	●	●	●	●	●	●	●	63	63
●	●	●	●	●	●	●	●		80
●	●	●	●	●	●	●	●	80	80
●	●	●	●	●	●	●	●		100
●	●	●	●	●	●	●	●		125
●	●	●	●	●	●	●	●		150
●	●	●	●	●	●	●	●		160
●	●	●	●	●	●	●	●		180
●	●	●	●	●	●	●	●		200
●	●	●	●	●	●	●	●		210
●	●	●	●	●	●	●	●		250
●	●	●	●	●	●	●	●		300
●	●	●	●	●	●	●	●		500
●	●	●	●	●	●	●	●		600
●	●	●	●	●	●	●	●	100	100
●	●	●	●	●	●	●	●		125
●	●	●	●	●	●	●	●		150
●	●	●	●	●	●	●	●		160
●	●	●	●	●	●	●	●		180
●	●	●	●	●	●	●	●		200
●	●	●	●	●	●	●	●		210
●	●	●	●	●	●	●	●		250
●	●	●	●	●	●	●	●		300
●	●	●	●	●	●	●	●		350
●	●	●	●	●	●	●	●	400	
●	●	●	●	●	●	●	●	125	125
●	●	●	●	●	●	●	●		150
●	●	●	●	●	●	●	●		160
●	●	●	●	●	●	●	●		180
●	●	●	●	●	●	●	●		200
●	●	●	●	●	●	●	●		210
●	●	●	●	●	●	●	●		250
●	●	●	●	●	●	●	●		300
●	●	●	●	●	●	●	●	350	
●	●	●	●	●	●	●	●	400	

F-SK3

F-SK3

注文方法

PP-SK
鋼種

60×80×5
W L T

N<T寸法許容差変更記号>
変更の場合のみ指示。詳細は22ページ参照

5
枚数

■規格表

幅 W	長さ L	厚さ T							
		5	8	10	13	15	16	20	22
125	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600							●	●
150	150	●	●	●	●	●	●	●	●
	180	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
600							●	●	
160	160	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
500	●	●	●	●	●	●	●	●	
180	180	●	●	●	●	●	●	●	●
	200	●	●	●	●	●	●	●	●
	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
500	●	●	●	●	●	●	●	●	
600							●	●	
200	200	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
600							●	●	

厚さ T								幅 W	長さ L
25	28	30	35	40	50	60	70		
●	●	●	●	●	●	●	●	125	450
●	●	●	●	●	●	●	●		500
●	●	●	●	●	●	●	●		600
●	●	●	●	●	●	●	●	150	150
●	●	●	●	●	●	●	●		180
●	●	●	●	●	●	●	●		200
●	●	●	●	●	●	●	●		210
●	●	●	●	●	●	●	●		250
●	●	●	●	●	●	●	●		300
●	●	●	●	●	●	●	●		350
●	●	●	●	●	●	●	●		400
●	●	●	●	●	●	●	●		450
●	●	●	●	●	●	●	●		500
●	●	●	●	●	●	●	●	600	
●	●	●	●	●	●	●	●	160	160
●	●	●	●	●	●	●	●		200
●	●	●	●	●	●	●	●		250
●	●	●	●	●	●	●	●		300
●	●	●	●	●	●	●	●		350
●	●	●	●	●	●	●	●		400
●	●	●	●	●	●	●	●		450
●	●	●	●	●	●	●	●	500	
●	●	●	●	●	●	●	●	180	180
●	●	●	●	●	●	●	●		200
●	●	●	●	●	●	●	●		210
●	●	●	●	●	●	●	●		250
●	●	●	●	●	●	●	●		300
●	●	●	●	●	●	●	●		350
●	●	●	●	●	●	●	●		400
●	●	●	●	●	●	●	●		450
●	●	●	●	●	●	●	●	500	
●	●	●	●	●	●	●	●	600	
●	●	●	●	●	●	●	●	200	200
●	●	●	●	●	●	●	●		250
●	●	●	●	●	●	●	●		300
●	●	●	●	●	●	●	●		350
●	●	●	●	●	●	●	●		400
●	●	●	●	●	●	●	●		450
●	●	●	●	●	●	●	●		500
●	●	●	●	●	●	●	●	600	

F-SK3

F-SK3

注文方法

PP-SK
鋼種

150×200×10
W L T

N<T寸法許容差変更記号>
変更の場合のみ指示。詳細は22ページ参照

5
枚数

■規格表

幅 W	長さ L	厚さ T							
		5	8	10	13	15	16	20	22
210	210	●	●	●	●	●	●	●	●
	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
250	250	●	●	●	●	●	●	●	●
	300	●	●	●	●	●	●	●	●
	315	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
300	300	●	●	●	●	●	●	●	●
	350	●	●	●	●	●	●	●	●
	400	●	●	●	●	●	●	●	●
	450	●	●	●	●	●	●	●	●
	500	●	●	●	●	●	●	●	●
	600								
350	350			●	●	●	●	●	●
	400			●	●	●	●	●	●
	450			●	●	●	●	●	●
	500			●	●	●	●	●	●
	600							●	●
400	400				●			●	●
	450							●	●
	500				●			●	●
	600							●	●

厚さ T								幅 W	長さ L
25	28	30	35	40	50	60	70		
●	●	●	●	●	●	●	●	210	210
●	●	●	●	●	●	●	●		250
●	●	●	●	●	●	●	●		300
●	●	●	●	●	●	●	●		350
●	●	●	●	●	●	●	●		400
●	●	●	●	●	●	●	●		450
●	●	●	●	●	●	●	●		500
●	●	●	●	●	●	●	●	250	250
●	●	●	●	●	●	●	●		300
●	●	●	●	●	●	●	●		315
●	●	●	●	●	●	●	●		350
●	●	●	●	●	●	●	●		400
●	●	●	●	●	●	●	●		450
●	●	●	●	●	●	●	●		500
●	●	●	●	●	●	●	●	600	
●	●	●	●	●	●	●	●	300	300
●	●	●	●	●	●	●	●		350
●	●	●	●	●	●	●	●		400
●	●	●	●	●	●	●	●		450
●	●	●	●	●	●	●	●		500
●	●	●	●	●	●	●	●		600
●	●	●	●	●	●	●	●	350	350
●	●	●	●	●	●	●	●		400
●	●	●	●	●	●	●	●		450
●	●	●	●	●	●	●	●		500
●	●	●	●	●	●	●	●		600
●	●	●	●	●	●	●	●	400	400
●	●	●	●	●	●	●	●		450
●	●	●	●	●	●	●	●		500
●	●	●	●	●	●	●	●		600

F-SK3

F-SK3

注文方法

PP-SK
鋼種

250×300×20
W L T

N<T寸法許容差変更記号>
変更の場合のみ指示。詳細は22ページ参照

5
枚数